
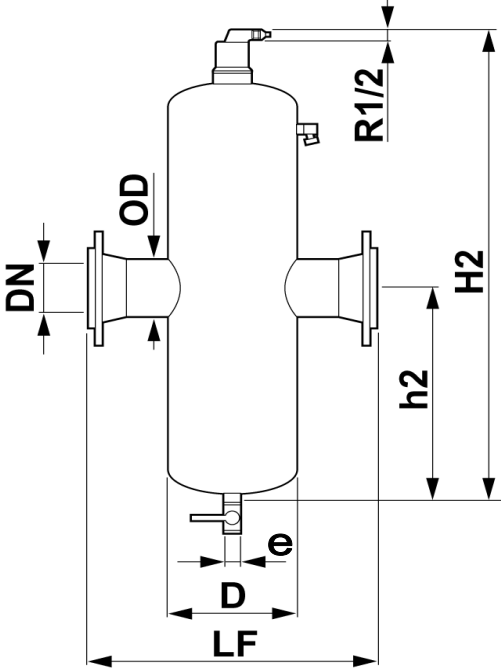


SPIROTECH SPECIFICATION SHEET		SPIROTECH 	
Version 16.1 / BDB			
Product: SpiroCombi DN 250 Flanged end	Type: BC250F		
Customer:		Date: 18-3-2016	
Project:			
Reference:			
Design criteria		Drawing:	
Medium:	Water / glycol (max 50%)		
Max. flow velocity:	1,5 m/s		
Max. flow rate:	288,0 m3/h		
Max. pressure:	10 bar-g		
Max. temperature:	110 °C		
Δp at max. flow:	7,0 kPa		
Flow:	40,0 m3/h		
Δp at flow:	0,1 kPa		
Design standard:	EN 13445		
Testing and quality assurance			
Test pressure (bar):	7		
Test medium:	Air		
Test certificate:	no		
Design and manufacturing acc. 97/23/EC:	yes		
Material certificates (structural parts):	no		
Drawing:	no		
Weld procedures:	no		
Nondestructive Testing (X-ray: 10%):	no		
Notified body inspection:	no		
Construction materials		Dimensions:	
Body:	S235 JR G2 (St.37)	DN	250 mm
Connections:	S235 JR G2 (St.37)	OD	273 mm
Fittings:	S235 JR G2 (St.37)	H2	1715 mm
Flanges (DIN 2633 PN16):	C22.8	h2	815 mm
Heads:	S235 JR G2 (St.37)	D	508 mm
Deaeration cap:	Brass	LF	890 mm
Valve sealing:	Viton	e	2"
Float:	PP		
Spirotube Tube:	S235 JR G2 (St.37)	Volume:	300 ltr
Wire:	Copper	Dry weight (approx):	250 kg
Solder:	Tin(SnCu3)		
Paint:	Standard		
Color:	Yellow (RAL 1003)		
Drain valve:	Nickeled brass		
		Subject to changes	